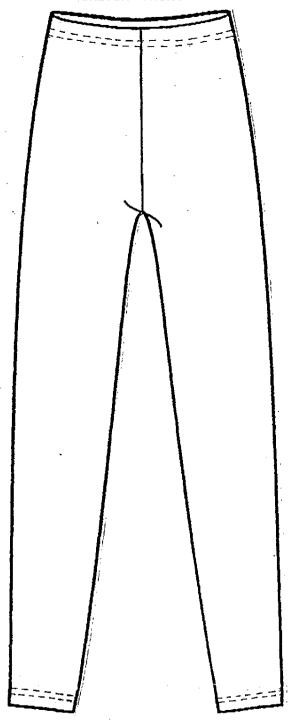


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Style# VS-22 Description: VIRGINIA SLIMS LEGGINGS Date: 2/9/96

Quota Cat.: 648 Created by: SUSAN WAKULSKY Approved: Date:

SKETCH - FRONT



- alterally short.

- diff materials.

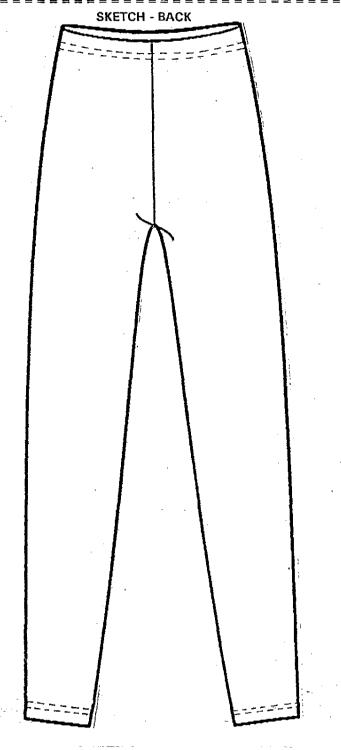
- poly years.

2071657466

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Style# VS-22 Description: VIRGINIA SLIMS LEGGINGS Date: 2/9/96

Quota Cat.: 648 Created by: SUSAN WAKULSKY Approved: Date:



207165746

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Style# VS-22 Description: VIRGINIA SLIMS LEGGINGS	<u> </u>	Date: 2/9/96
Quota Cat.: 648 Created by: SUSAN WAKULSKY	_Approved:	Date:
SKETCH - DETAILS/MEASUREMENTS		
1 1/4" ELASTIC, TUBULAR CONSTRUCTI 2 NEEDLE, 1/4" GAUGE COVER STITCH	ON WAISTBAND	
2 Needle, 174 GAOGE COVER STRICT	4	-
SAFETY STITCH: *ALL INSIDE SEAMS: FI		207165746
1 1/2" 1/50		5746

2 NEEDLE, 1/4" GAUGE COVER STITCH

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raue.	4	(1)	1.7

Style# VS-22 Description: VIRGINIA SLIMS LEGGINGS Date: 2/9/96

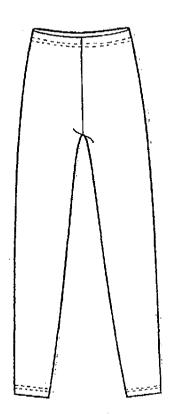
Quota Cat.: 648 Created by: SUSAN WAKULSKY Approved: Date:

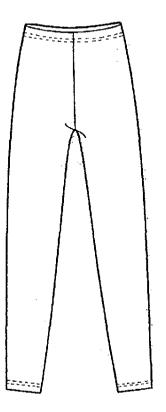
**COLOR KEY** 

COLOR A: PLACEMENT

TOTAL GARMENT

## **ILLUSTRATION**





40/16574<sub>69</sub>

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Style#	VS-22	_Description:	VIRGI	NIA SLIMS LEGO	SINGS	Date:	2/9/96
Quota Cat.:_	648	_Created by:	WAKULSKY	Approved:		Date:	
MEASUREMENTS							

# MEASUREMENTS LEGGINGS

DESCRIPTION	S	M	L	XL	TOL +/-
ВОТТОМ		-			-
Waist Relaxed (1/2)	26	27	28	29	1/2
Waistband Width	1 1/4	1 1/4	1 1/4	1 1/4	1/8
High Hip @ 6" (1/2)	16 1/2	17 1/2	18 1/2	19 1/2	1/2
Low Hip @ 9" (1/2)	18 1/2	19 1/2	20 1/2	21 1/2	1/2
Front Rise Length - From Top	13	13 1/2	14	14 1/2	1/2
Back Rise Length - From Top	14 1/2	15	15 1/2	16	1/4
Thigh Width @ Crotch (1/2)	10 1/2	11	11 1/2	12	1/4
Knee Width - 13" Dwn Frm Crotch (1/2)	6 1/2	6 3/4	7	7 1/4	1/4
Leg Opening (1/2)	4 1/4	4 5/8	5	5 3/8	1/4
Hem Width	1 1/2	1 1/2	1 1/2	1 1/2	1/8
Inseam Length	27	27 1/2	28	28 1/2	1/2

					PAGE:	6 OF	_12_	
STYLE#:	VS-22	_DESCRIPTION:	VIRGINIA SLIMS	LEGGINGS		_DATE:	2/9	
QUOTA CAT:	648	_CREATED BY:	S. WAKULSKY	APPROVED:		_DATE:		
LEGGING CONSTRUCTION								
DESCRIPTION	:	* STRETCH POI * ELASTIC WAI	LYFLEECE LEGGIN ST	IGS				
WAISTBAND:	WAISTBAND: * 1/1/4" ELASTIC, TUBULAR, WITH 2 NEEDLE, 1/4" GAUGE COVER STITCH FINISH							
HEM:		* 1 1/2" TURNI	ED HEM WITH 2 N	NEEDLE 1/4" (	GUAGE COV	ER STITCH	I FINISH	
STITCHING:						•		
STITCHES PER INCH:				8 - 10 SPI				
	SAFETY STITCH:			ALL INSIDE SEAMS: SIDE SEAM, INSEAM, FRON AND BACK RISE			ONT	
	2 NEEDJE C	OVER STITCH.		MAICTDAND	AND DEAR			

				PAGE:	7OF	12
STYLE#:	VS-22	DESCRIPTION:	VIRGINIA SLIMS LEGGINGS		_DATE:	2/9
QUOTA CAT:	648	CREATED BY:	s. wakulsky APPROVED:		_DATE:	
===== FINISHING SPI	= = = = = ECIFICATION	= = = = = = = :  S-	= = = = = = = = = = = = = = = = = = = =	======		===
	WASHING	REQUIREMENTS:	* TUMBLE D * TUMBLE D * DO NOT B	TH LIKE COL PRY LOW PRY LOW	ORS	
	REQUIRED TESTS:		* FIBER ANALYSIS: +/- 3% * SHRINKAGE: +/- 5.0% * CROCKING WET & DRY: 3 * COLORFASTNESS TO LIG * COLORFASTNESS TO WA * FLAMMABILITY: CLASS 1	3 (WET) / 4 (I HT: 3-5	ORY)	
	AQL LEVEL	FOR INSPECTIONS	5: 4.5 MAJOR			

6.0 MINOR

PAGE:

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STYLE#:

VS-22

DESCRIPTION: VIRGINIA SLIMS LEGGINGS

DATE:

2/9

QUOTA CAT:

648

CREATED BY:

S. WAKULSKY APPROVED:

DATE:

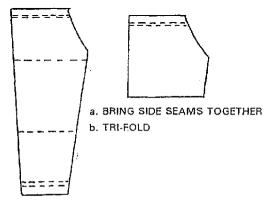
PACKING REQUIREMENTS-

#### FOLDING INSTRUCTIONS:

a. BRING SIDE SEAMS TOGETHER

b. TRI-FOLD

FOLDING ILLUSTRATION:



### POLYBAG SPECIFICATIONS:

- \* 1 MIL CLEAR POLYBAG POLYETHYLENE OR EQUIVALENT
- \* SIZE: TO BE DETERMINED BY INDIVIDUAL VENDOR
- \* 1 GARMENT PER POLYBAG
- \* FOLD OVER TOP

### POLYBAG PRINTED TEXT:

LETTERS ARE PRINTED IN WHITE:

POS#:

RN#:

SIZE:

COUNTRY OF ORIGIN:

P.O.#:

WARNING:

TO AVOID DANGER OF SUFFOCATION KEEP AWAY FROM BABIES AND CHILDREN. DO NOT USE IN CRIBS, BEDS, CARRIAGES OR PLAYPENS

THIS BAG IS NOT A TOY

**CARTON DIMENSION:** 

TO BE DETERMINED BY INDIVIDUAL VENDOR

**CARTON WEIGHT:** 

TO BE DETERMINED BY INDIVIDUAL VENDOR

**MASTER PACK SIZE:** 

TO BE DETERMINED BY INDIVIDUAL VENDOR

ONE SIZE PER CARTON

				PAGE:	<u>9</u> OF	12		
STYLE#:	VS-22	DESCRIPTION:	VIRGINIA SLIMS LEGGINGS		_DATE:	2/9		
QUOTA CAT:	648	CREATED BY:	s. WAKULSKY APPROVED:		DATE:			
TRIMS/ACCESSORY PLACEMENT								
	THREAD:	COLOR: CONTENT:	BLACK 100% SPUN POLYESTER - P	P180				
	EL ASTIC:							

1 1/4" NON-ROLL

TYPE:

PLACEMENT: WAISTBAND

_			-	rade.	10 OF	
STYLE#:	V\$-22	DESCRIPTION:	VIRGINIA SLIMS LEGGINGS	····	_DATE:	2/9
QUOTA CAT:	648	CREATED BY:	s. WAKULSKY APPROVED:		_DATE:	<del>,</del>
==,======	=====	=======		=====		===

LABEL DETAILS

MAIN LABEL-

"VIRGINIA SLIMS V WEAR" TO BE SUPPLIED BY VENDOR

PLACEMENT:

TOP SEW @ CENTER BACK, SEWN INTO WAISTBAND 100% POLYESTER, YARN DYED, WOVEN LABEL

DACE.

10 00

CONTENT: WEAVE:

TAFFETTA

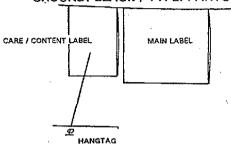
SIZE:

1 5/16" L X 1 1/4" W

COLOR:

GROUND: BLACK / TYPE: PANTONE 18-1945TC

SKETCH / ARTWORK:



CARE/CONTENT-

TO BE SUPPLIED BY VENDOR

PLACEMENT:

TOP SEW @ CENTER BACK, SEWN INTO WAISTBAND 1/4" FROM MAIN LABEL ON VIEWER'S LEFT

TEXT:

FRONT:

BACK:

MADE IN..... 95% POLYESTER MACHINE WASH COLD WASH WITH LIKE COLORS

5% SPANDEX

TUMBLE DRY LOW DO NOT BLEACH

ADULT SIZE:

**COOL IRON IF NECESSARY** 

RN#....

FTY I.D.....

COLOR:

SAME AS MAIN LABEL

WEAVE:

**TAFFETTA** 

CONTENT:

100% POLYESTER, YARN DYED, WOVEN LABEL

HANGTAG:

TO BE SUPPLIED BY PHILIP MORRIS

PLACEMENT:

SWIFT TAG THROUGH CARE / CONTENT LABEL

PAGE:

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STYLE#:

VS-22

DESCRIPTION: VIRGINIA SLIMS LEGGINGS

DATE

2/9

QUOTA CAT:

648

CREATED BY:

S. WAKULSKY APPROVED:

DATE:

**BILL OF MATERIALS** 

FABRIC:

DESCRIPTION:

STRETCH POLYFLEECE

WEIGHT:

220 GRM/M2

CONTENT:

95% POLYESTER / 5% SPANDEX

COLOR:

BLACK

FINISH:

ANTI-PILLING

**BILL OF MATERIALS - TRIMS** 

THREAD:

CONTENT:

100% SPUN POLYESTER, PP180

COLOR:

BLACK

**ELASTIC:** 

TYPE:

1 1/4" NON-ROLL

LABELS:

TYPE: (MAIN/CARE/SIZE)

TOP SEW, YARN DYED, WOVEN LABEL, TAFFETA

CONTENT:

100% POLYESTER

COLOR:

GROUND: BLACK / TYPE: PANTONE 18-1945TC

TO BE SUPPLIED BY VENDOR

**BILL OF MATERIALS - PACKING** 

HANGTAGS:

TYPE:

PRINTED

TO BE SUPPLIED BY PHILIP MORRIS

POLYBAG:

SIZE:

TO BE DETERMINED BY INDIVIDUAL VENDOR

DESCRIPTION:

1 MIL CLEAR POLYBAG - POLYETHYLENE

CARTON:

SIZE:

TO BE DETERMINED BY INDIVIDUAL VENDOR

				Page:	12	_ of:_	12
Style#	VS-22	_Description:	VIRGINIA SLIMS LEGGINGS			Date: _	2/9/96
Quota Cat.:	648	_Created by:	S WAKULSKY	_Approved:		Date:	====
			AUDIT TRAIL				
,	DATE/INITIA	us.	DESCRIPTION OF CH	IANGE	ΔΡ	PROVED	RY